



CERTIFICATE

TÜV SÜD-MUC-WD-3263116.2016.004

Manufacturer: **NORTEMECANICA, S.A.**
Área Industrial de Tabaza I, E-5
ES – 33469 Carreño - Asturias

Plant(s): **Área Industrial de Tabaza I, E-5**
ES – 33469 Carreño - Asturias

The above mentioned company fulfills the

**comprehensive quality requirements for fusion
welding of metallic materials**

according to

EN ISO 3834-2

Contract: 4260185

Valid until: November 30, 2028

Munich, December 22, 2025

Certification Body
Material and Welding Technology

M. Eh.

Michael Ehrhardt



EQ3263116

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany



The following range is certified according to EN ISO 3834-2:

- Scope of production:**
- towers / masts
 - hollow section structures
 - piping (pressureless)
 - vessels according to PED, Modul: H, H1
 - other pressure equipment in accordance with PED:
 - pressure vessels
 - pressure-less vessels
 - machines for scientific research and medical sector
 - offshore attachments
 - tooling for nuclear sector
 - equipment for industrial plants, medical sector and scientific research
- Base material(s):**
(Group(s) according to EN ISO/TR 15608)
- 1.1, 1.2
 - 8.1, 10.1
 - 23.1
- Dimension of items:**
- Thickness up to 100 mm, max. length 16 m,
max. Ø 6000 mm, max. piece weight 40 t
- Welding processes:**
(Process numbers according to EN ISO 4063)
- | | |
|-----|---|
| 111 | Manual arc welding |
| 135 | MAG welding with solid wire electrode |
| 136 | MAG welding with flux cored electrode |
| 141 | TIG welding with solid filler material (wire / rod) |
- Welding supervisor:** Mr. Jairo Cuello Lana (IWE)
Deputy: Ms. Eva Menéndez (IWE)
- Personnel for non-destructive testing:**
Responsible: Ms. Tania Vega
Deputy: -
- All other relevant data are detailed in our report no R-8106717146-25R1.
- Remarks:**
None